# HEAVY DUTY COMBO SHRINK SYSTEM

## MODEL: HDS215

### FEATURES

#### CONTROL PANEL
- Top Mounted, Easy Access, UL Listed Control Panel
- RS-3 Digital Controller For Easy System Setup and Operation with Built In Diagnostics and Alarms
- Single Cord 220V Single Phase Power Supply

#### SEALING AREA
- Impulse Wire Seal System
- Large 15" W by 20" L Seal Area
- Cast Aluminum Seal Head with Film Clamps
- Dual Magnetic Hold Down With Adjustable Pressure And Dwell Time
- Posi-Trac Power Take Away Conveyor
- Smooth Product Transfer from Power Take Away to Tunnel with Single Hand Crank Height Adjustment

#### SHRINK TUNNEL
- 8" H By 14½" W Tunnel Opening
- Adjustable Heat Tunnel Conveyor Belt for Bottom Shrink Control
- Package Centering Adjustment Conveyor Alignment System for Even Shrink
- Automatic Cool Down Extends Heating Element Life

### MODEL SPECS

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
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<tbody>
<tr>
<td><strong>FILM CAPACITY</strong></td>
<td>20&quot; Wide (51 cm)</td>
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<tr>
<td><strong>L BAR SEALING AREA</strong></td>
<td>15&quot; W, 20&quot; L (38 W, 51 L cm)</td>
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<tr>
<td><strong>INSIDE TUNNEL DIMENSIONS</strong></td>
<td>21&quot; L, 14 1/2&quot; W, 8&quot; H (53 L, 37 W, 20 H cm)</td>
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<tr>
<td><strong>TUNNEL CONVEYOR SPEED</strong></td>
<td>0-20 Feet per Minute (0-6 meters per minute)</td>
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<td><strong>OVERALL DIMENSIONS</strong></td>
<td>76&quot; L, 29&quot; W, 57&quot; H (193 L, 74 W, 145 H cm)</td>
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<td><strong>WORKING HEIGHT</strong></td>
<td>37&quot; (94 cm)</td>
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<tr>
<td><strong>POWER REQUIREMENTS</strong></td>
<td>220 Volts, 25 Amp, Single Circuit with Ground</td>
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<tr>
<td><strong>WATTAGE</strong></td>
<td>Tunnel: 3,600; Belt: 500</td>
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<tr>
<td><strong>WEIGHT</strong></td>
<td>625 lbs. (284 kg)</td>
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### OTHER FEATURES
- Standard Machine Options will Ship in 5 Days or Less
- Two Year Warranty
- Three Individually Adjustable Perforating Wheels
- Adjustable Film Cradle
- Heavy Duty Casters and Levelers
- Stainless Steel Model Available

### AVAILABLE OPTIONS
- Stainless Steel Construction (HDS215S)
- Damp Environment Stainless Hardware Kit for Stainless Steel Machines
- Hot Knife Seal System
- 15" W by 24" L Extended Sealing Area
- Powered Lift/Posi-Trac Power Take Away Conveyor
- Hot Hole Punch (Replaces perf rollers)
- Adjustable Hot Hole Punch with Articulated Arm
- Left Hand Reverse Flow
- Spare Parts Kit
- Powered Film Unwind with Perforating Roller and 6 Inch High Adjustable Inverting Head
- GTC180/16- 180 Degree Gravity Turn Around Conveyor
- GTC90/16- 90 Degree Gravity Turn Around Conveyor
- AT36- 36" Powered Accumulator Table